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C10-12-0
Job Sheet 178891



Part No: C10-12-0

Job Qty: 10 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-12 Rev 2 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Machining-4		
100	Mill Conv	10 pcs	6/29/18	6/29/18	0.50	2.00	Mill Conv 2		
110	QC	10 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Machining-5		
120	QC	10 pcs	6/29/18	6/29/18	0.00	0.00	QC8 Machining-5		
130	Packaging	10 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea	6/29/18	6/29/18	0.00	0.00	QC21		

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft COUNTER clockwise to the Descriptions: end of stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	10 Ea (1 ea)	90-Start up Operation	S083732

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	10	46	0

Part Specifications

Specifications could not be found.



Container No: S097602



Part: C10-12-0

Job No: 178891

Serial No/Batch: S097602

Revision: 2

Inspector:

Exp Date:

Instructions:

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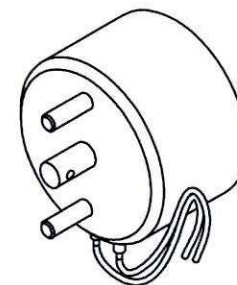
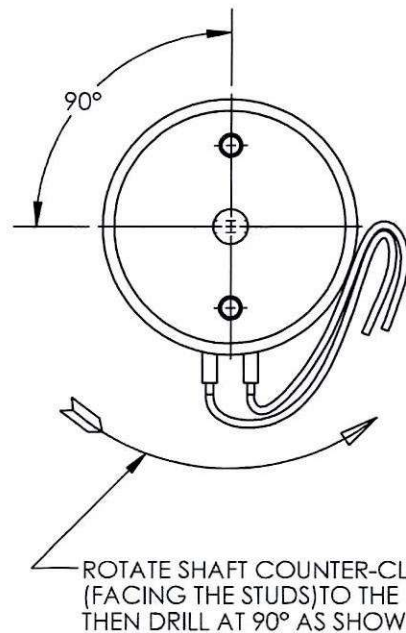
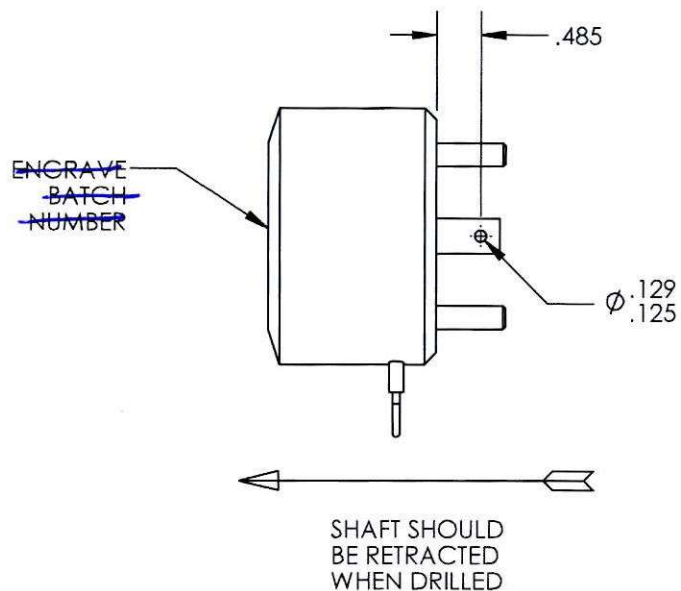
Date: 07/30/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	01-0090	C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE.	7/25/2014	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178891ML5
18-08-08

(C10-12-0)
SOLENOID

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12-0	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 12/19/2001
SHEET 2 OF 2	